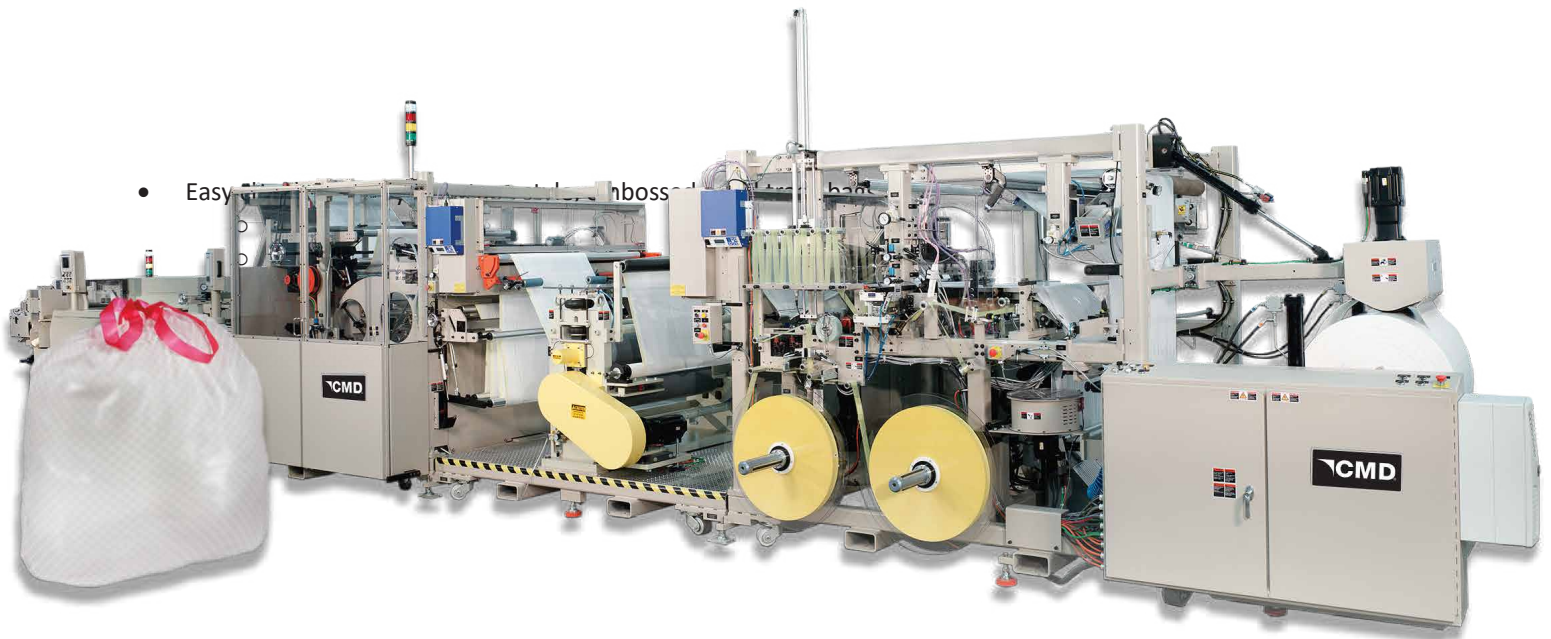




High Performance Equipment Technology
Advance ~ Deliver ~ Inspire

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World-Leading CMD Drawtape Bagmaking Equipment Demonstrated at K2019, Hall 3, Stand G05



CMD CORPORATION
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CMD Demo and Testing Center

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Differentiating Value

Inventors of Unique CMD Drawtape Technology

- Worldwide installations; 23+ years drawtape technology experience
- Production reliability and international support
- Produces the high-quality bags demanded by U.S. and Western European markets

Proven technology for bag embossing

- Standard or custom emboss patterns available
- Stretches to allow more volume of trash
- Stretchy strength builds consumer confidence with the bag
- Embossing may allow converters to use less film for comparable bag strength
 - Lower carbon footprint – more sustainable
 - Lower overall materials costs

Continuous, high-speed converting

- 183 meters per minute/600 feet per minute

Compact system for bag sealing and drawtape insertion

- Includes hydraulic lift for large parent-roll capacity and longer run time between roll changes

Seal Bars

Lower temp per bar (less energy used)
Longer dwell time allows for better seal on a greater variety of film blends like those with recycled content. Longer dwell allows more reliable sealing of various films.
Bigger sealing process window – more forgiving

Energy Consumption

Rotary equipment is continuous-motion, and after start-up, uses approximately % less energy than intermittent-motion machines.
New hem-sealing technology <ul style="list-style-type: none"> • heats up quicker for faster start-ups and less downtime • uses less energy

Value

High-output production of quality bags with low scrap.
Robust and durability, with CMD international support for long production life.

Maintenance

Maintenance friendly: fast changes of wear parts (spindles, blankets)
Easy access for maintenance and adjustments. Easily view machine functions for monitoring production.

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Size

All-in-one system offers embossing , bag making and drawtape insertion
Compact and easy to move within your facility.

Production – fast and flexible

Fastest line speeds in the industry at 600 fpm/183 mpm
Simple touch pad operation

Technical Support

Globally sourced components – for easy to source replacement parts
CMD responsiveness – 24-hour service line + international service personnel
Ethernet connectivity available – for quick, remote troubleshooting
Training of operating personnel at machine installation
Easy to access/store/share electronic operation manuals

Specifications

System includes:

- Film unwind with hydraulic roll lift
- Drawtape insertion/hem forming module
- Embossing module
- Rotary sealing module
- Film folding and perforation module

Compact Footprint

- Length 7518 mm (296 in)
- Can be separated as follows for shipping or relocating:
 - Unwind/Drawtape 3810 mm (150 in)
 - Bag machine 3708 mm (146 in)
- Width 2261 mm (89 in) including handles.
- Height 2286 mm (90 in) (add 508mm (20 in) for light beacon)

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Machine Speed

18 meters per minute (60 feet per minute) Minimum
183 meters per minute (600 feet per minute) Maximum

Material

LDPE, LLDPE, MDPE, and HDPE

Sealing Specifications

Seal bars and perforation knife: 1270 mm (50 in)
Seal repeats from 381 mm (15 in) to 3734 mm (147 in)

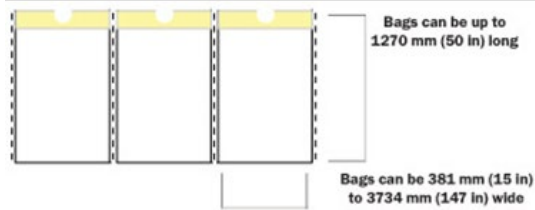
Design Standards

CE, ISO, ANSI, and OSHA

Controls Platform

Rockwell/Allen-Bradley
AB Compact Logix PLC., AB Kinetix Servo System., AB Color Panel View Touch screen.
Phone Modem - Used for remote machine access
Video: [Request Video Access](#)

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